



Leigh Multiple Mortise & Tenon Attachment (MMTA) User Guide

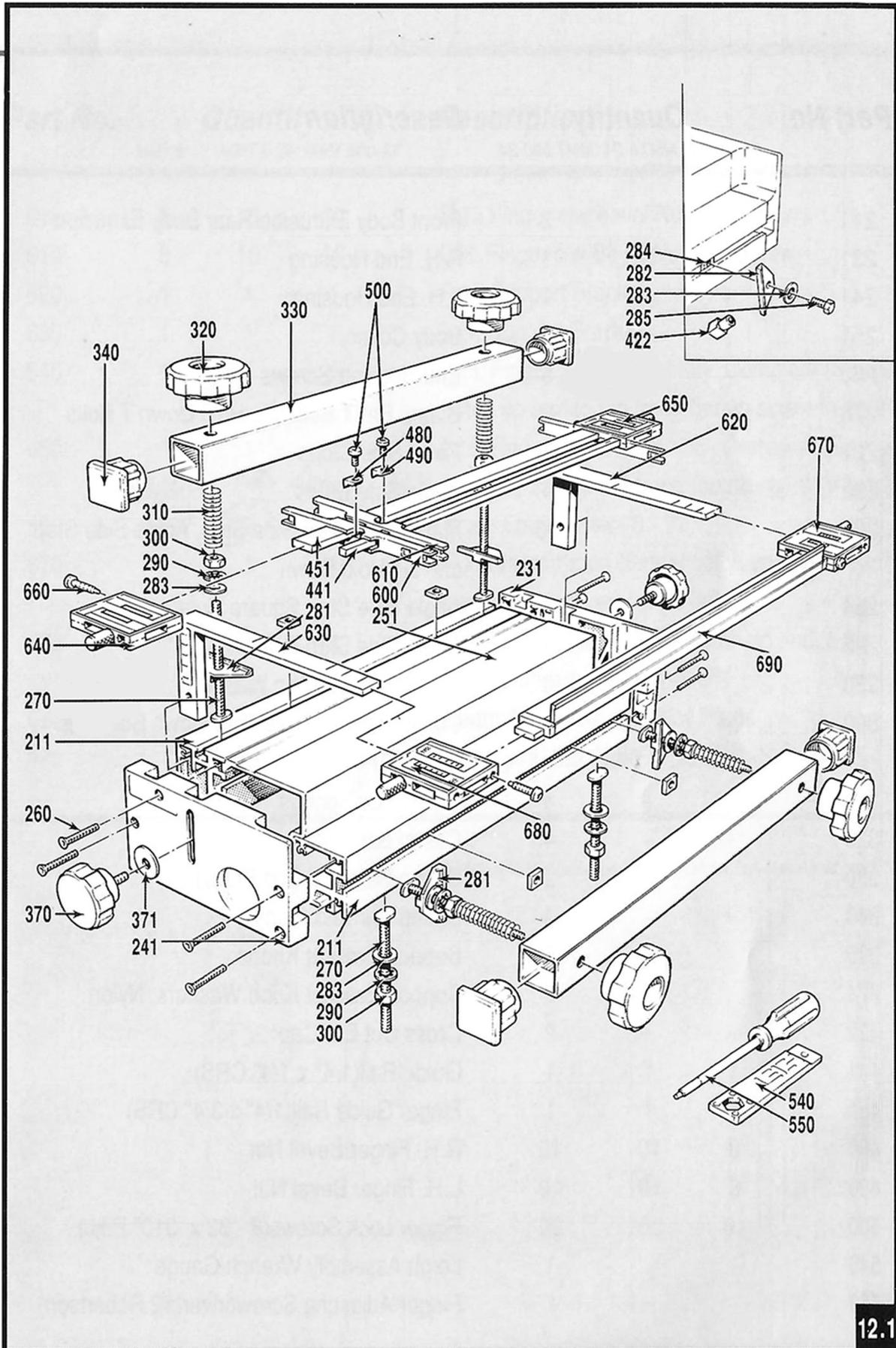
****Important Note****

The Leigh MMTA User Guide is no longer in print. The User Guide for the M2 Multiple Mortise & Tenon Attachment is directly applicable to the MMTA. Although some of the jig parts differ slightly in appearance, all procedures remain the same.

The current M2 User Guide can be viewed, downloaded and printed for free [here](#)

You can purchase the M2 User Guide [here](#) or call toll free 1 800 663-8932 Please quote part #31.

Thank you.



P A R T S L I S T C O N T I N U E D

Part No.	Quantity		Description
	MMTA-12	MMTA-24	MMT 500-24
211	-	-	2 Front Body Extrusion/Rear Body Extrusion
231	-	-	1 R.H. End Housing
241	-	-	1 L.H. End Housing
251	-	-	1 Body Cover
260	-	-	8 End Housing Screws
270	-	-	6 Clamp Bar T Bolts/Jig Hold Down T Bolts
281	-	-	4 Fixed Side Stops
282	-	-	4 Angle Side Stops*
283	-	-	10 Flat Washers for Side Stop, Angle Side Stop* and Jig Hold Down
284	-	-	4 Angle Side Stop Square Nuts(1/4-20)
285	-	-	4 Angle Side Stop Bolts(1/4-20)*
290	-	-	6 Clamp Bar Bolt Loc Washers
300	-	-	6 Clamp Bar Bolt Nuts/Hold Down Bolt Nuts (5/16-18)
310	-	-	4 Clamp Bar Springs
320	-	-	4 Clamp Bar Knobs
330	-	-	2 Clamp Bars(c/w End Plugs)
340	-	-	4 Clamp Bar End Plugs
370	-	-	2 Support Bracket Knobs
371	-	-	2 Support Bracket Knob Washers, Nylon
422	-	-	2 Cross Cut Bar Cap*
441	1	1	1 Guide Rail(1/4" x 1/4" CRS)
451	1	1	1 Finger Guide Rail(1/4" x 3/4" CRS)
480	8	10	10 R.H. Finger Bevel Nut
490	8	10	10 L.H. Finger Bevel Nut
500	16	20	20 Finger Lock Screws(8 - 32 x .310" P.H.)
540	-	-	1 Leigh Assembly Wrench/Gauge
550	-	-	1 Finger Adjusting Screwdriver(#2 Robertson)

P A R T S L I S T C O N T I N U E D

Part No.	Quantity			Description
	MMTA-12	MMTA-24	MMT 500-24	
600	8	10	10	R.H. Finger c/w Bevel Nut and Screw
610	8	10	10	L.H. Finger c/w Bevel Nut and Screw
620	1	1	1	R.H. Support Bracket
630	1	1	1	L.H. Support Bracket
640	1	1	1	R.H. Finger Scale Assembly, Complete (Single notch up and to the front, thumb screw to right)
650	1	1	1	L.H. Finger Scale Assembly, Complete (Single notch up and to the front, thumb screw to left)
660	2	2	2	Scale Lock Screws 8 - 32
670	1	1	1	R.H. Beam Scale (Single notch up and to the front, thumb screw to the right)
680	1	1	1	L.H. Beam Scale (Single notch up and to the front, thumb screw to the left)
690	1	1	1	Beam Assembly c/w Alloy Plugs
180	1	1	1	1/2" Spiral Upcut Bit, HSS (Not Illustrated)

* Retain these parts for use with DA 24 Dovetail Attachment