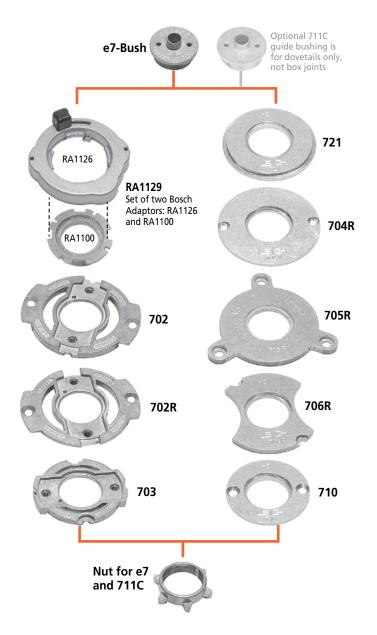
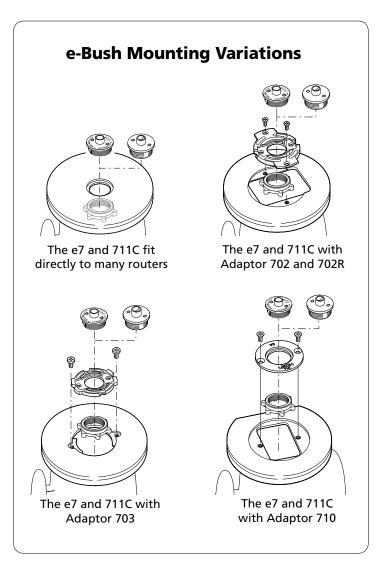
## SUPERJIG - Appendix I

# Attaching the Leigh e-Bush to the Router

### e-Bush and Guidebush Adaptors

The Leigh e-Bush fits directly to some popular routers such as Porter-Cable, Black & Decker, and Dewalt. Many other makes, e.g. Bosch, Fein, Festool, Milwaukee etc., offer or come with base adaptors that accept the e-Bush. Leigh offers eight adaptors, plus the Bosch RA1100 and RA1126, allowing the use of over one hundred other router models, new and old. The 711C (7/16" OD) may be used in place of the e7 for dovetails, however it does not allow fit adjustment for box joints. See the next page for a list of routers.





## **Guide Bushing and Adaptor Selection**

Leigh dovetail jigs require a router fitted with a guide bushing. An adaptor may be required to fit the bushing to the router. *Visit Leightools.com for a complete list of routers.* 

#### **DIRECTIONS**

- A. Locate name of router maker in Column 1.
- B. Locate router model in Column 2. If your router is not listed visit leightools.com for a complete, up-to-date list of routers.
- **C.** Locate adaptor required for your router in Column 3.
  - Order Leigh adaptors (part no's in red) in Column 3 from Leigh.
  - Order Bosch adaptors RA1100 and RA1126 in Column 3 from Leigh or your Bosch dealer.
  - Order all other adaptors in Column 3 from the router manufacturer's dealer.

**Note:** Adaptor mounting screws are included with router.

- MAFELL Rework adaptor slightly.
- **D.** Guide bushings in Column 4 fit all adaptors listed and may be ordered if required.
  - ◆ The e7 elliptical guide bushing (7/16" [11,1mm]) is supplied with all Leigh SuperJigs for routing dovetails and box joints. Order only if you require a replacement. The 711C/711TP\* guide bushing (7/16" [11,1mm]) can also be used, but only for routing dovetails.

All 8mm shank bits work with the e7-Bush supplied with your Leigh jig, or with any 7/16" OD [11,1mm] guide bushing that has a min. barrel length of 1/4" [6,35mm]. No other guide bushing sizes can be used.

\*Note: The 711C has replaced the 711TP guide bushing.

ROUTER MAKER	2 ROUTER MODEL	3 ROUTER ADAPTOR	4 7/16" 0 BUSHING
	OFE 710 in plunge base	Not Required	e7 or 711C
AEG	0FSE 2000	703	e7 or 711C
	RT1350E	706R	e7 or 711C
BLACK & DECKER	All Professional, HD1250, RP400K, 7614	Not Required	e7 or 711C
	6200	720673-00	e7 or 711C
	SR100, 7AEE, KW780 series, KW800, KW850	710	e7 or 711C
воѕсн	90085, 90088, 90098, 90140, 90150, 90300, 90303, 90305, 91264	Aftermarket base plate required	e7 or 711C
	1600, 1601, 1602, 1603, 1604, 1606, B1350	RA1110 required	e7 or 711C
	North American ROUTERS PRODUCED AFTER mid-2010: 1613EVS, 1613AEVS, 1617, 1617EVS, 1618, 1618EVS, 1619EVS, MR23EVS, MRC23EVS, MRF23EVS, MRP23EVS	RA1100 & RA1126 required. Sold only as Set RA1129. (Set includes RA1100 and RA1126)	e7 or 711C
	North American ROUTERS PRODUCED BEFORE mid-2010 and others available worldwide that include the RA1126 adaptor: 1613(EVS)(AEVS), 1614(EVS), 1617EVS, 1618EVS, 1619EVS, B1450, GOF900(CE)(ACE), GOF1200, GOF1250(CE)(LCE), GOF1300(CE)(ACE), GOF1600CE, GOF2000CE, GMF1400, GMF1600CE, POF800ACE, POF1100AE, POF1200AE, POF1400ACE	RA1100 required. Sold only as Set RA1129. (Set includes RA1100 & RA1126)	e7 or 711C
	1611, 1611EVS, 1615, 1615EVS, B1550, G0F1600, G0F1700ACE	702	e7 or 711C
CRAFTSMAN (SEARS)	All non-plunge models	Aftermarket base plate required	e7 or 711C
	135275070 Plunge	See Skil 1823 or 18	
	Other plunge models	702	e7 or 711C
	MD11 Plunge & Fixed Base. MD9.5 Fixed Base	Not Required	e7 or 711C
DEWALT	DW610, DW616, DW618	Not Required	e7 or 711C
	DW613, DW615(UK)	N. America Only Supplied w/router	e7 or 711C
	DW614, DW615, DW621, DW624, DW625, DW626	N. America Only, Supplied w/router	e7 or 711C
	DW621K, DW622 and DW626 outside N. America DW625 Type 1,2,3,5 outside N. America	706R 702	e7 or 711C e7 or 711C
	DW625 Type 1,2,3,5 outside N. America  DW624 & DW625 Type 4 outside N. America. DW625EK	702 702R	e7 or 711C
ELU	OF15. OF15E. OF97. OF97E	702R 706R	e7 or 711C
	MOF68, MOF69, MOF96E	700h	e7 or 711C
	MOF131, MOF177 Type 1,2, & 3	702	e7 or 711C
	MOF177 Type 4, MOF177EK	702R	e7 or 711C
	2720, 2721, 3328	Not Required	e7 or 711C
	3303, 3304	E09600 or 761 270-00	e7 or 711C
	3337, 3338, 3339	702	e7 or 711C
FEIN	RT1800	Supplied w/router	e7 or 711C
FESTOOL	0F1E , 0F2E, 0F650, 0F900E ,0F1000, 0F1010E	704R	e7 or 711C
	0F2000, 0F2000E	705R	e7 or 711C
	OF1400 and OF2200 North America Only	Supplied w/router	e7 or 711C
	OF1400 Outside North America	493566	e7 or 711C
	0F2200 Outside North America	494627 O-Ring may be required to keep bushing centered	e7 or 711C
FREUD	FT1700(2), FT2000, FT2200, FT3000	721	e7 or 711C
THEOD	FT700VCEK	702R	e7 or 711C
HITACHI	TR8, TR12, FM8, M8, M12 Series	325211 OR 703	e7 or 711C
	M12VC, KM12SC, KM12VC	Not Required	e7 or 711C
	M12SA2, M12V2	325224	e7 or 711C
MAFELL	L065E	702 ■	e7 or 711C
MAKITA	M363, MRP090, RP1800(F), RP1801(F), RP2300(FC), RP2301(FC), 3612C Europe Qk Fit Base 3600, 3606, 3608, 3612, 3612B, 3612BR, 3612C N. America, 3620, 3621, RP0900, RP900K	721 703	e7 or 711C e7 or 711C
	3601B	321 493-1	e7 or 711C
	RP0910, RP1110C	706R	e7 or 711C
	RF1100, RF1101, RD1100, RD1101, RP1101	Not Required	e7 or 711C
MASTERCRAFT	Please contact Leigh for assistance	,	
METAB0	OF1612, OFE1812 (for all others, please contact Leigh for assistance)	704R	e7 or 711C
MILWAUKEE	5615, 5616, 5619	49-54-1040 (replacement base)	e7 or 711C
	5625	49-54-1026 (replacement base)	e7 or 711C
	5670	Not Required	e7 or 711C
PERLES	0F808 Series, 0FE6990	710	e7 or 711C
PORTER CABLE	Most	Not Required or Supplied w/router	e7 or 711C
(ROCKWELL)	8902	Porter-Cable Sub-Base 42186	e7 or 711C
RIDGID	R2930 (for all others, please contact Leigh for assistance)	704R	e7 or 711C
	R30, R50, R150, R151, RE155, R500, R501, R502	703	e7 or 711C
	R600, R601, RE600, RE601 R160, R161, R162, R163K, R165, R170, R175, RE175, R180, R180PL, R181, R185, ERT1150	702 706R	e7 or 711C e7 or 711C
	1823 or 1835	91803	e7 or 711C
SKIL	SK1810, 1815, 1820, 1825	RAS140	e7 or 711C
	All others	Aftermarket base plate required	e7 or 711C
TREND	T3, T4, T5, T9, T10, T11 – UniBase required	710	e7 or 711C
	TRC001	TGA006 or 704R	e7 or 711C
TRITON	J0F001, M0F001, TRA001	Accessory Kit (includes adaptor) TGA001 or TGA250	e7 or 711C
WEGOMA	0F850 Series	710	e7 or 711C