



## LEIGH D1600

**\$320** • INCLUDES HALF-BLIND AND THROUGH FINGERS, BITS, GUIDE BUSHING AND 1/2-IN. TO 8-MM REDUCER



## LEIGH D4R

**\$450** • INCLUDES HALF-BLIND AND THROUGH FINGERS, BITS AND GUIDE BUSHING

Leigh makes two jigs: the D1600 with 16-in. capacity and the D4R with 24-in. capacity. They are very similar, but the D4R has a couple of advantages. The individual fingers on the D4R can also be split, allowing you to change the size of your pins for both through and half-blind dovetails. In fact, the D4R is the only jig in this test that allows you to vary the size of the pins in both through and half-blind dovetails. Additionally, the D4R will handle thicker material. Both jigs have easy-to-read icons indicating which mode the jig is in. The indicator lines on their templates, used for repeating setups, are also easy to read. There's a spot in the owner's manual to record these setting for your next use. Using Leigh's 8-mm-shank router bits requires a 1/2-in. to 8-mm adaptor (\$6, not included with the D4R), but they'll chatter less than 1/4-in. shank cutters. The owner's manual is comprehensive and well done.

Half-blind joints on both jigs are cut one board at a time, a slower process than with jigs that cut both boards at once.

Adjustable box-joint templates are available for both jigs, \$229 for the D4R and \$197 for the D1600.

Source Leigh Jigs, (800) 663-8932, [www.leighjigs.com](http://www.leighjigs.com)

Capacity/Width	Capacity/ Thickness	Bit Shank Diameter	Adjustable Templates	Cam Levers	Adjustable Side Stops	Onboard Icons	Setup Indicators
16 in.	1/8 to 1 in.	1/4 in. and 8 mm	Yes	Yes	N/A	Yes	Yes
24 in.	1/8 to 1-1/2 in.	1/4 in. and 8 mm	Yes	Yes	N/A	Yes	Yes