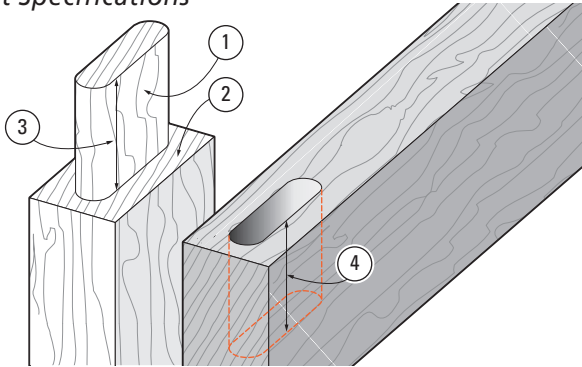


FMT PRO Appendix I

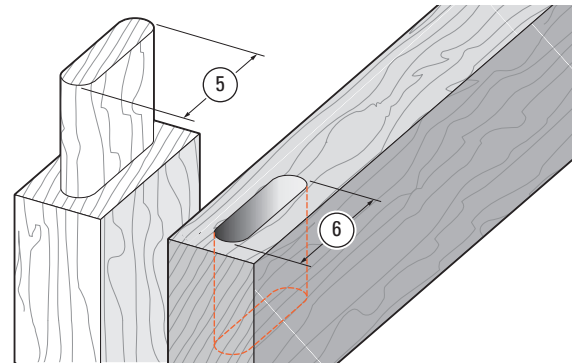
Joint Specifications, Guide & Bit Selection

Foreword The illustrations and specifications in this Appendix show the largest tenon rail and tenon sizes possible on the FMT Pro, either in one table position or multiple table positions as noted. For all smaller sizes, refer to the guide and bit selection chart.

Joint Specifications

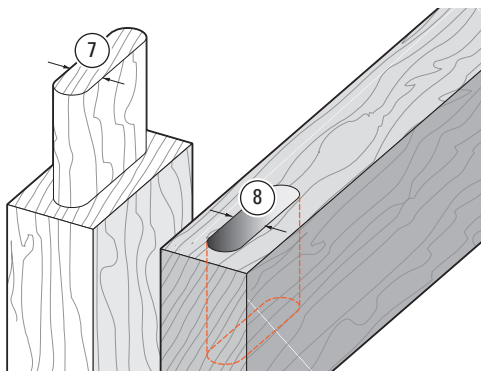


A1-1 Joint Terminology The tenon sides are the “Cheeks” ①. The tenon shoulders are called (luckily) the “Shoulders” ②. Unfortunately, references to dimensions of mortises and tenons do not share matching terminology, so... Long or short tenons ③ fit into deep or shallow mortises ④.
Tenon Length = Mortise Depth.



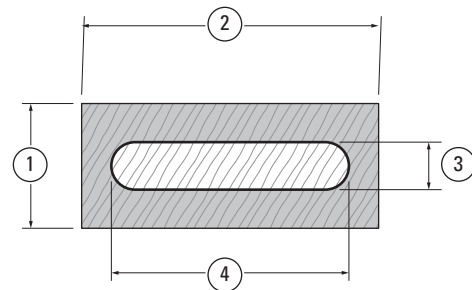
A1-2 Wide or narrow tenons ⑤ fit into long or short mortises ⑥.

Tenon Width = Mortise Length.



A1-3 Thick tenons or thin tenons ⑦ fit into wide or narrow mortises ⑧.

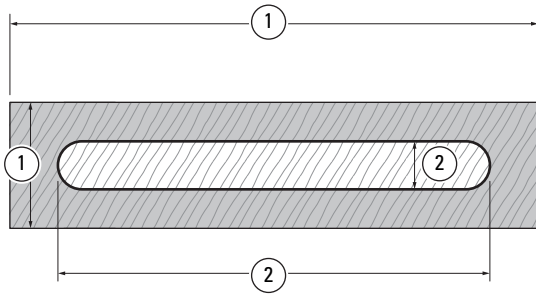
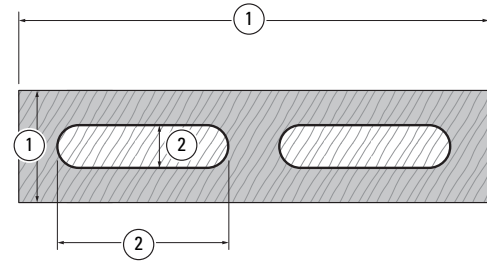
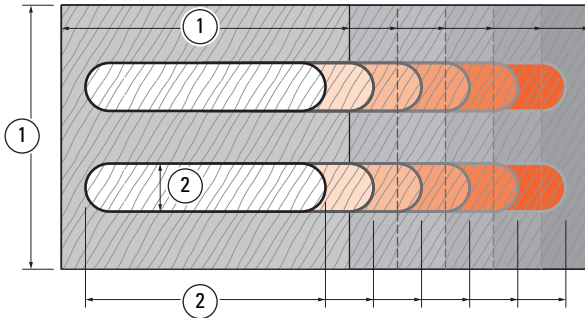
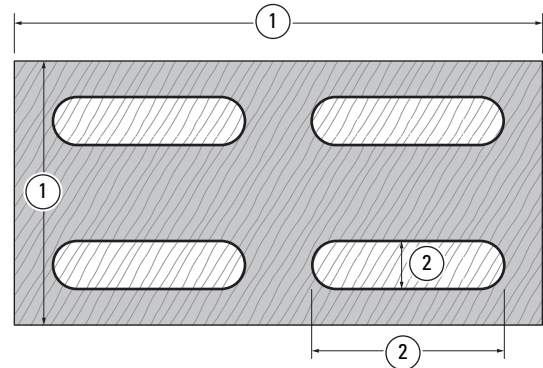
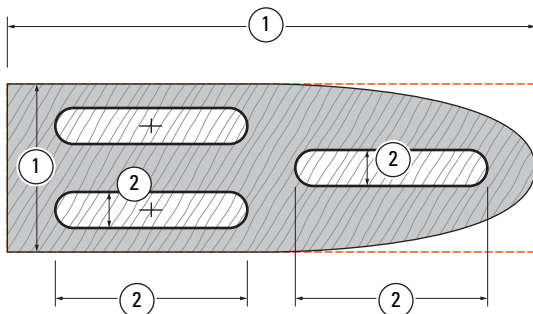
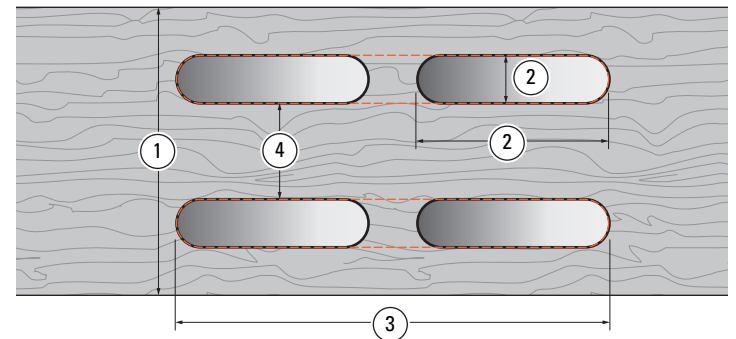
Tenon Thickness = Mortise Width.

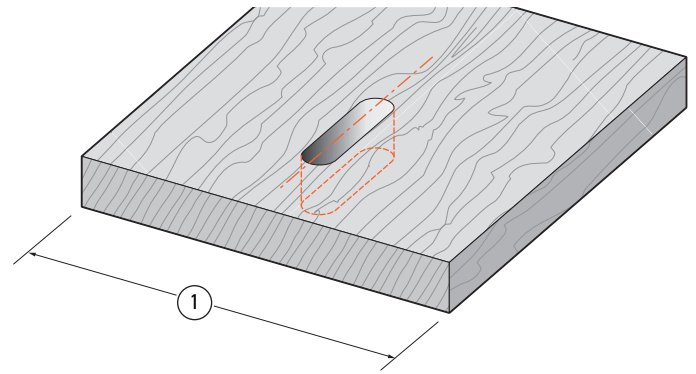
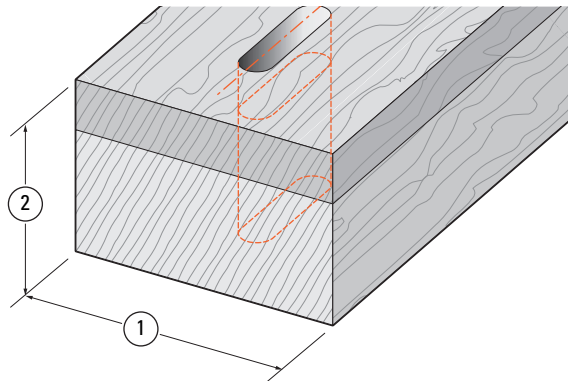


A1-4 Largest Single Rail and Tenon Using One Table Position with 1/4" Bit

- ① Workpiece width 1 5/16" [34mm]
- ② Workpiece length 3 1/8" [80mm]
- ③ Tenon width 1/2" [12mm]
- ④ Tenon length 2 1/2" [65mm]

Note: To rout single tenons in stock thicker than 1 5/16" [34mm] would require the bit to be plunged into the edge of the workpiece and so “trapping” the bit. That could be dangerous, so follow the “Third Tenon” procedure (see 5-39 through 5-44).

**A1-5 Largest Single Rail and Tenon -Two Table Positions.**Workpiece $1\frac{5}{16}'' \times 5\frac{1}{2}''$ [34 x 140mm] ①.Tenon $\frac{1}{2}'' \times 4\frac{1}{2}''$ [12 x 115mm] ②.Guide $\frac{1}{2}'' \times 2\frac{1}{2}''$ [12 x 65mm].*Note: Using three table positions tenon length ② may be up to 5" [125mm]***A1-6 Largest Tandem Double Tenon -Two Table Positions.**Workpiece $1\frac{5}{16}'' \times 5\frac{1}{2}''$ [34 x 140mm] ①.Tenons $\frac{1}{2}'' \times 2''$ [12 x 50mm] ②.Guide $\frac{1}{2}'' \times 2''$ [12 x 50mm].**A1-7 Largest Side-by-Side Twin Tenon -Two* Table Positions.**Workpiece $3'' \times 5\frac{1}{2}''$ [76 x 140mm] ①.Tenons $\frac{1}{2}'' \times 2\frac{1}{2}''$ [12 x 65+mm] ②.Guide $\frac{1}{2}'' \times 2\frac{1}{2}''$ [12 x 65mm].**Note: Add left-right table positions to the two front-back settings, for maximum workpiece and tenons extension. See A1-5***A1-8 Largest Quadruple Tenon
Using Four table positions.**Workpiece $3'' \times 5\frac{1}{2}''$ [76 x 140mm] ①.Tenons $\frac{1}{2}'' \times 2''$ [12 x 50mm] ②.Guide $\frac{1}{2}'' \times 2''$ [12 x 50mm].**A1-9 Largest Triple Tenon -Five* Table Positions.**Workpiece $1\frac{3}{4}'' \times 5\frac{1}{2}''$ [44 x 140mm] ①.Tenons $\frac{3}{8}'' \times 2''$ [10 x 50mm] ②.Guide $\frac{3}{8}'' \times 2''$ [10 x 50mm].**Note: To avoid "trapping" the bit on larger workpieces it is necessary to rout the third tenon in three different $\frac{3}{8}$ FB table positions. See Chapter 5, Triple Joints.***A1-10 Thickest Mortise Board and Mortise Centers.
-Four Table Positions**Thickness $3''$ [75mm] ①.4 Mortises $\frac{1}{2}'' \times 2''$ [12 x 50mm] ②.2 Mortises $\frac{1}{2}'' \times 4\frac{1}{2}''$ [12 x 115mm] ③.Spacing $\frac{9}{16}''$ to $1''$ [13 x 26mm] ④.Board Width Clamping Capacity: $5''$ [128mm].

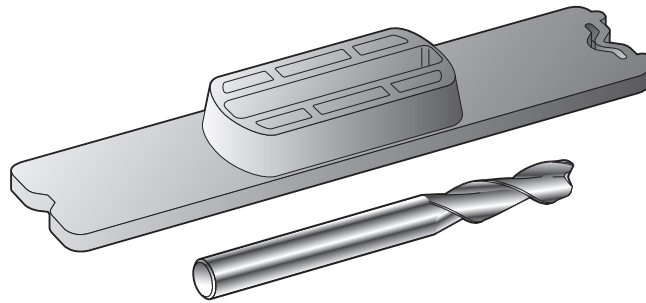
**A1-11 Widest, Deepest Workpieces for Mortising to Center**Width up to 4 $\frac{5}{8}$ " [115mm] ①.

Depth up to 4" [100mm] ②.

Note: See 6-21 mounting instructions for these pieces.

A1-12 Maximum Width Board for Mortising to CenterWidth from 4 $\frac{5}{8}$ " [115mm]up to 6 $\frac{1}{2}$ " [165mm] ①

See 6-22 for special instructions. ■

Guide and Bit Selection**Guide and Bit Selection**

Use the following charts to select appropriate guide and bit combinations. →

INCH GUIDE AND BIT SELECTION CHART							
JOINT SIZE	MORTISE BIT	TENON BIT	GUIDE SIZE	JOINT SIZE	MORTISE BIT	TENON BIT	GUIDE SIZE
1/16" x 1/8"	1/16	7/16	1/4" x 5/16"	1/4" x 5/16"	1/4	1/4	1/4" x 5/16"
1/16" x 3/16"	1/16	7/16	1/4" x 3/8"	1/4" x 3/8"	1/4	1/4	1/4" x 3/8"
1/16" x 5/16"	1/16	7/16	1/4" x 1/2"	1/4" x 7/16"	1/4	3/8	5/16" x 1/2"
1/16" x 7/16"	1/16	7/16	1/4" x 5/8"	1/4" x 1/2"	1/4	1/4	1/4" x 1/2"
1/16" x 9/16"	1/16	7/16	1/4" x 3/4"	1/4" x 5/8"	1/4	1/4	1/4" x 5/8"
1/16" x 13/16"	1/16	7/16	1/4" x 1"	1/4" x 11/16"	1/4	3/8	5/16" x 3/4"
1/16" x 1-1/16"	1/16	7/16	1/4" x 1-1/4"	1/4" x 3/4"	1/4	1/4	1/4" x 3/4"
1/16" x 1-5/16"	1/16	7/16	1/4" x 1-1/2"	1/4" x 15/16"	1/4	3/8	5/16" x 1"
1/8" x 3/16"	1/8	3/8	1/4" x 5/16"	1/4" x 1"	1/4	1/4	1/4" x 1"
1/8" x 1/4"	1/8	3/8	1/4" x 3/8"	1/4" x 1-3/16"	1/4	3/8	5/16" x 1-1/4"
1/8" x 5/16"	1/8	1/2	5/16" x 1/2"	1/4" x 1-1/4"	1/4	1/4	1/4" x 1-1/4"
1/8" x 3/8"	1/8	3/8	1/4" x 1/2"	1/4" x 1-3/8"	1/4	1/2	3/8" x 1-1/2"
1/8" x 1/2"	1/8	3/8	1/4" x 5/8"	1/4" x 1-7/16"	1/4	3/8	5/16" x 1-1/2"
1/8" x 9/16"	1/8	1/2	5/16" x 3/4"	1/4" x 1-1/2"	1/4	1/4	1/4" x 1-1/2"
1/8" x 5/8"	1/8	3/8	1/4" x 3/4"	1/4" x 1-7/8"	1/4	1/2	3/8" x 2"
1/8" x 13/16"	1/8	1/2	5/16" x 1"	1/4" x 2-3/8"	1/4	1/2	3/8" x 2-1/2"
1/8" x 7/8"	1/8	3/8	1/4" x 1"	5/16" x 1/2"	5/16	5/16	5/16" x 1/2"
1/8" x 1-1/16"	1/8	1/2	5/16" x 1-1/4"	5/16" x 3/4"	5/16	5/16	5/16" x 3/4"
1/8" x 1-1/8"	1/8	3/8	1/4" x 1-1/4"	5/16" x 15/16"	5/16	7/16	3/8" x 1"
1/8" x 1-5/16"	1/8	1/2	5/16" x 1-1/2"	5/16" x 1"	5/16	5/16	5/16" x 1"
1/8" x 1-3/8"	1/8	3/8	1/4" x 1-1/2"	5/16" x 1-1/4"	5/16	5/16	5/16" x 1-1/4"
3/16" x 1/4"	3/16	5/16	1/4" x 5/16"	5/16" x 1-7/16"	5/16	7/16	3/8" x 1-1/2"
3/16" x 5/16"	3/16	5/16	1/4" x 3/8"	5/16" x 1-1/2"	5/16	5/16	5/16" x 1-1/2"
3/16" x 3/8"	3/16	7/16	5/16" x 1/2"	5/16" x 1-15/16"	5/16	7/16	3/8" x 2"
3/16" x 7/16"	3/16	5/16	1/4" x 1/2"	5/16" x 2-7/16"	5/16	7/16	3/8" x 2-1/2"
3/16" x 9/16"	3/16	5/16	1/4" x 5/8"	3/8" x 1"	3/8	3/8	3/8" x 1"
3/16" x 5/8"	3/16	7/16	5/16" x 3/4"	3/8" x 1-1/2"	3/8	3/8	3/8" x 1/2"
3/16" x 11/16"	3/16	5/16	1/4" x 3/4"	3/8" x 2"	3/8	3/8	3/8" x 2"
3/16" x 7/8"	3/16	7/16	5/16" x 1"	3/8" x 2-1/2"	3/8	3/8	3/8" x 2-1/2"
3/16" x 15/16"	3/16	5/16	1/4" x 1"	1/2" x 1"	1/2	1/2	1/2" x 1"
3/16" x 1-1/8"	3/16	7/16	5/16" x 1-1/4"	1/2" x 1-1/2"	1/2	1/2	1/2" x 1-1/2"
3/16" x 1-3/16"	3/16	5/16	1/4" x 1-1/4"	1/2" x 2"	1/2	1/2	1/2" x 2"
3/16" x 1-3/8"	3/16	7/16	5/16" x 1-1/2"	1/2" x 2-1/2"	1/2	1/2	1/2" x 2-1/2"
3/16" x 1-7/16"	3/16	5/16	1/4" x 1-1/2"				

Note: Joints routed with a single bit are shown shaded. In addition to the joint sizes listed in the charts, any tenon width (mortise length) can easily be achieved by using the jig's quick-acting table movement and limit stops as described in Chapter 6, Longer and Shorter Joints. By using combinations of machine tool bits, even more sizes of small and miniature joints may be routed. See Chapter 4, Small Joints.

INCH BIT SPECIFICATIONS					
LEIGH BIT ITEM NO.		Mortise Size Cutting Diameter	HSS Cutting Depth	Solid Carbide Cutting Depth	Shank Diameter
HSS Spiral Upcut	Solid Carbide Spiral Upcut				
162	N/A	1/16"	3/16"	-	1/4"
164	164C	1/8"	3/8"	1/2"	1/4"
166	166C	3/16"	5/8"	3/4"	1/4"
168	168C	1/4"	1"	1-1/8"	1/4"
170-500	170-500C	5/16"	1"	1-1/8"	1/2"
173-500	173-500C	3/8"	1-1/4"	1-1/4"	1/2"
177	177C	7/16"	1-3/4"	1-3/4"	1/2"
180	180CL	1/2"	1-1/2"	2-1/8"	1/2"

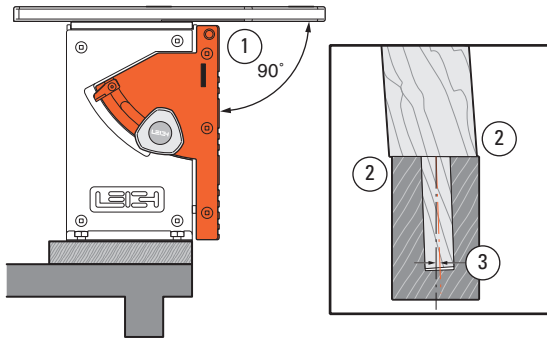
METRIC GUIDE AND BIT SELECTION CHART							
JOINT SIZE	MORTISE BIT	TENON BIT	GUIDE SIZE	JOINT SIZE	MORTISE BIT	TENON BIT	GUIDE SIZE
2 x 4	2	10	6 x 8	6 x 8	6	6	6 x 8
2 x 6	2	10	6 x 10	6 x 10	6	6	6 x 10
2 x 11	2	10	6 x 15	6 x 13	6	10	8 x 15
2 x 16	2	10	6 x 20	6 x 15	6	6	6 x 15
2 x 21	2	10	6 x 25	6 x 18	6	10	8 x 20
2 x 26	2	10	6 x 30	6 x 20	6	6	6 x 20
2 x 31	2	10	6 x 35	6 x 23	6	10	8 x 25
2 x 36	2	10	6 x 40	6 x 25	6	6	6 x 25
3 x 5	3	9	6 x 8	6 x 28	6	10	8 x 30
3 x 7	3	9	6 x 10	6 x 30	6	6	6 x 30
3 x 12	3	9	6 x 15	6 x 33	6	10	8 x 35
3 x 17	3	9	6 x 20	6 x 35	6	6	6 x 35
3 x 22	3	9	6 x 25	6 x 38	6	10	8 x 40
3 x 27	3	9	6 x 30	6 x 40	6	6	6 x 40
3 x 32	3	9	6 x 35	7 x 14	7	9	8 x 15
3 x 37	3	9	6 x 40	7 x 19	7	9	8 x 20
4 x 6	4	8	6 x 8	7 x 24	7	9	8 x 25
4 x 8	4	8	6 x 10	7 x 29	7	9	8 x 30
4 x 11	4	12	8 x 15	7 x 34	7	9	8 x 35
4 x 13	4	8	6 x 15	7 x 39	7	9	8 x 40
4 x 16	4	12	8 x 20	8 x 15	8	8	8 x 15
4 x 18	4	8	6 x 20	8 x 20	8	8	8 x 20
4 x 21	4	12	8 x 25	8 x 23	8	12	10 x 25
4 x 23	4	8	6 x 25	8 x 25	8	8	8 x 25
4 x 26	4	12	8 x 30	8 x 30	8	8	8 x 30
4 x 28	4	8	6 x 30	8 x 33	8	12	10 x 35
4 x 31	4	12	8 x 35	8 x 35	8	8	8 x 35
4 x 33	4	8	6 x 35	8 x 40	8	8	8 x 40
4 x 36	4	12	8 x 40	8 x 43	8	12	10 x 45
4 x 38	4	8	6 x 40	8 x 53	8	12	10 x 55
5 x 7	5	7	6 x 8	8 x 63	8	12	10 x 65
5 x 9	5	7	6 x 10	10 x 25	10	10	10 x 25
5 x 14	5	7	6 x 15	10 x 35	10	10	10 x 35
5 x 19	5	7	6 x 20	10 x 45	10	10	10 x 45
5 x 24	5	7	6 x 25	10 x 55	10	10	10 x 55
5 x 29	5	7	6 x 30	10 x 65	10	10	10 x 65
5 x 34	5	7	6 x 35	12 x 25	12	12	12 x 25
5 x 39	5	7	6 x 40	12 x 35	12	12	12 x 35
				12 x 45	12	12	12 x 45
				12 x 55	12	12	12 x 55
				12 x 65	12	12	12 x 65

METRIC BIT SPECIFICATIONS

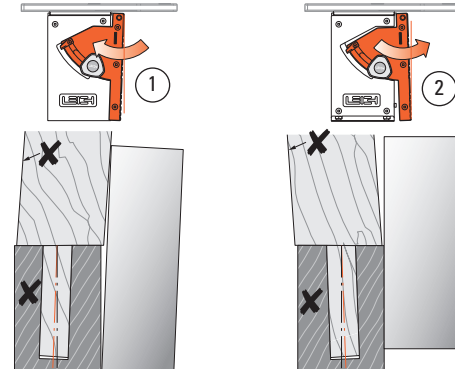
Important Note: Due to limited availability of metric bits in North America, Leigh does not stock or sell metric bits. Contact the national Leigh distributor or local supplier in your region.

FMT PRO Appendix II

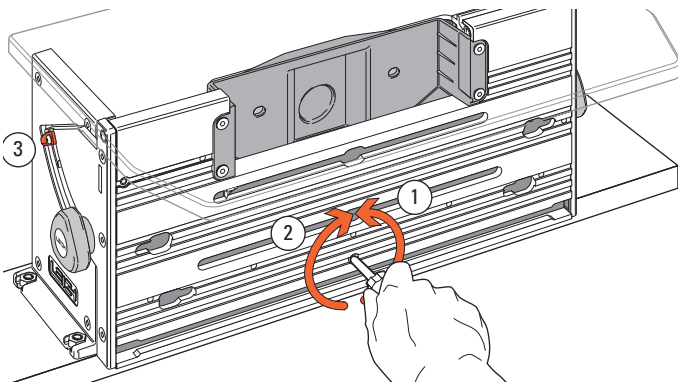
Jig Adjustments



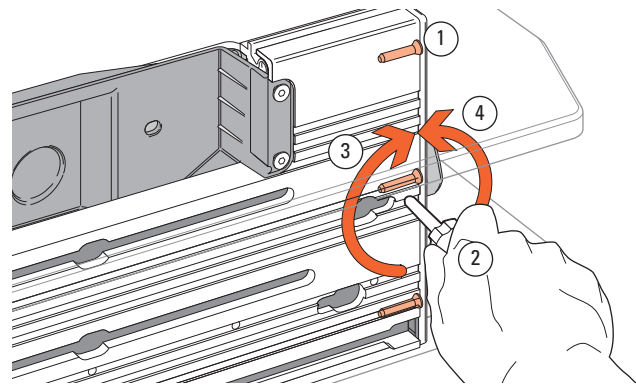
A2-1 Clamp Plate The Clamp Plate is factory set square to the table ①. However, this does not guarantee perfectly in-line joints. If your router shaft and bit are not perpendicular to the router sub-base and the Leigh Sub-Base, then the bit will not be square to the Jig Table (nor parallel to the Clamp Plate). This will cause a tiny “step” in the joint alignment ②. This is because the tenon center mark is now offset from the mortise center mark in the assembled joint ③. For clarity, the angle and step in this example is highly exaggerated.



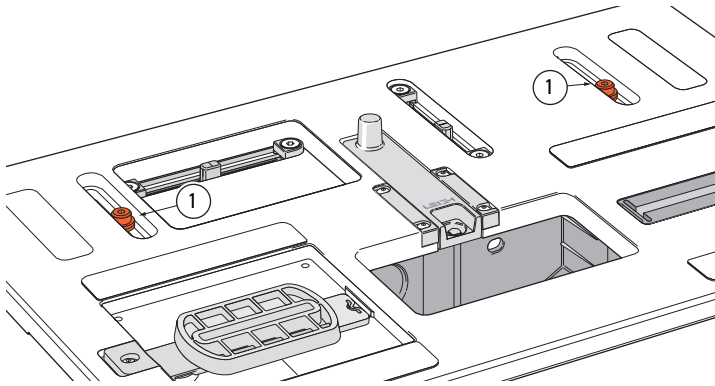
A2-2 Check your test joints for alignment with a straightedge. The cross represents the inside face toward the clamp face. The left example shows the clamp plate should be adjusted in toward the jig body ①. The right example shows the clamp plate should be adjusted away from the jig body ②. Test and adjust the Clamp Plate angle (see A2-3) until the workpieces are in the same plane, with no joint misalignment.



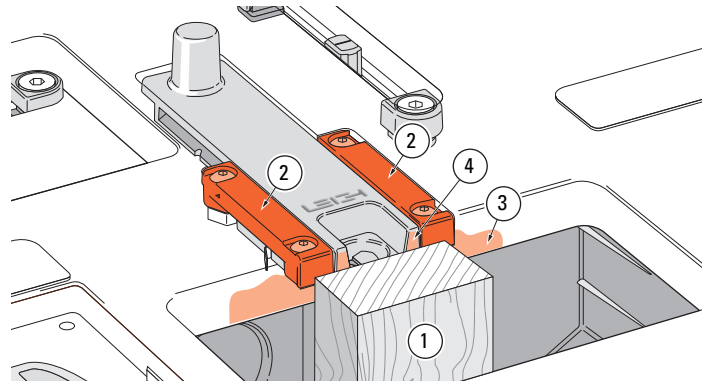
A2-3 The adjusting screw for setting the clamp plate is in the lower center of the plate. Loosen the quadrant knobs. Use the hex screwdriver to turn the screw counterclockwise to move the plate in ①. Turn the screw clockwise to move the plate out ②. The screw is treated with Loctite™ to prevent accidental rotation. When the clamp plate is square, re-zero the angle indicator if necessary ③.



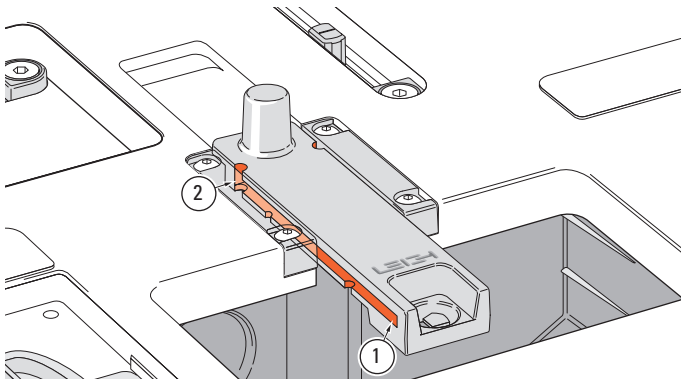
A2-4 Joint Alignment The Clamp Plate is precision-set parallel to the table at the factory and should never need attention. However, if it should need adjustment, here's how. First, loosen the two quadrant knobs and tilt the Clamp Plate up approximately 1/4" and re-tighten the knobs. Then **slightly loosen** the three screws holding the right end quadrant using the square drive screwdriver ①. Use the hex driver to turn the setscrew in this hole ② clockwise to move the right end of the Clamp Plate in toward the jig ③; counterclockwise to move it out ④, then tighten the quadrant screws ①. The adjusting screw is 28 pitch; one turn is 0.036" [0.9mm]. That's a lot. If adjustment is ever necessary it will likely be a small fraction of a turn.



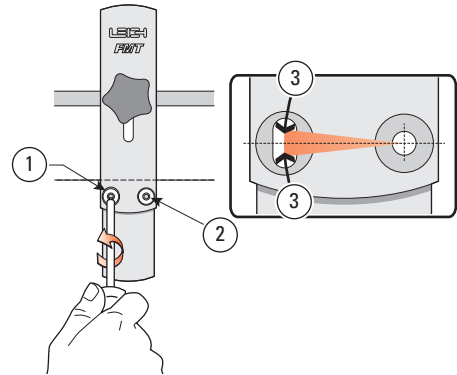
A2-5 Table Clamp Setting The setting for this is factory pre-set using a torque tool. Should you need to adjust the pressure, lock the table and lightly tighten the two clamp screws **equally** ①. Do not adjust these screws with the table unlocked. You should be able to work the table lock lever with quite light pressure. When locked, it should not be possible to move the table with firm side to side hand and arm pressure. When unlocked, it should be easy to position the table without sticking. The screws are treated with Loctite™ to prevent accidental rotation.



A2-6 Sight Position The sight position is factory set. If you ever need to reset it here's how. Clamp a straight vertical rail that projects through the table bit opening ①. Slightly loosen the four small hex cap screws that hold the two sight rails ② using the provided hex key. Move the table forward until the rear edge of the bit opening ③ firmly touches the vertical rail ①, and lock the table. Pull the sight and rails against the wood piece ④; at the same time centring the rear end of the sight in the recess. Tighten the four screws.



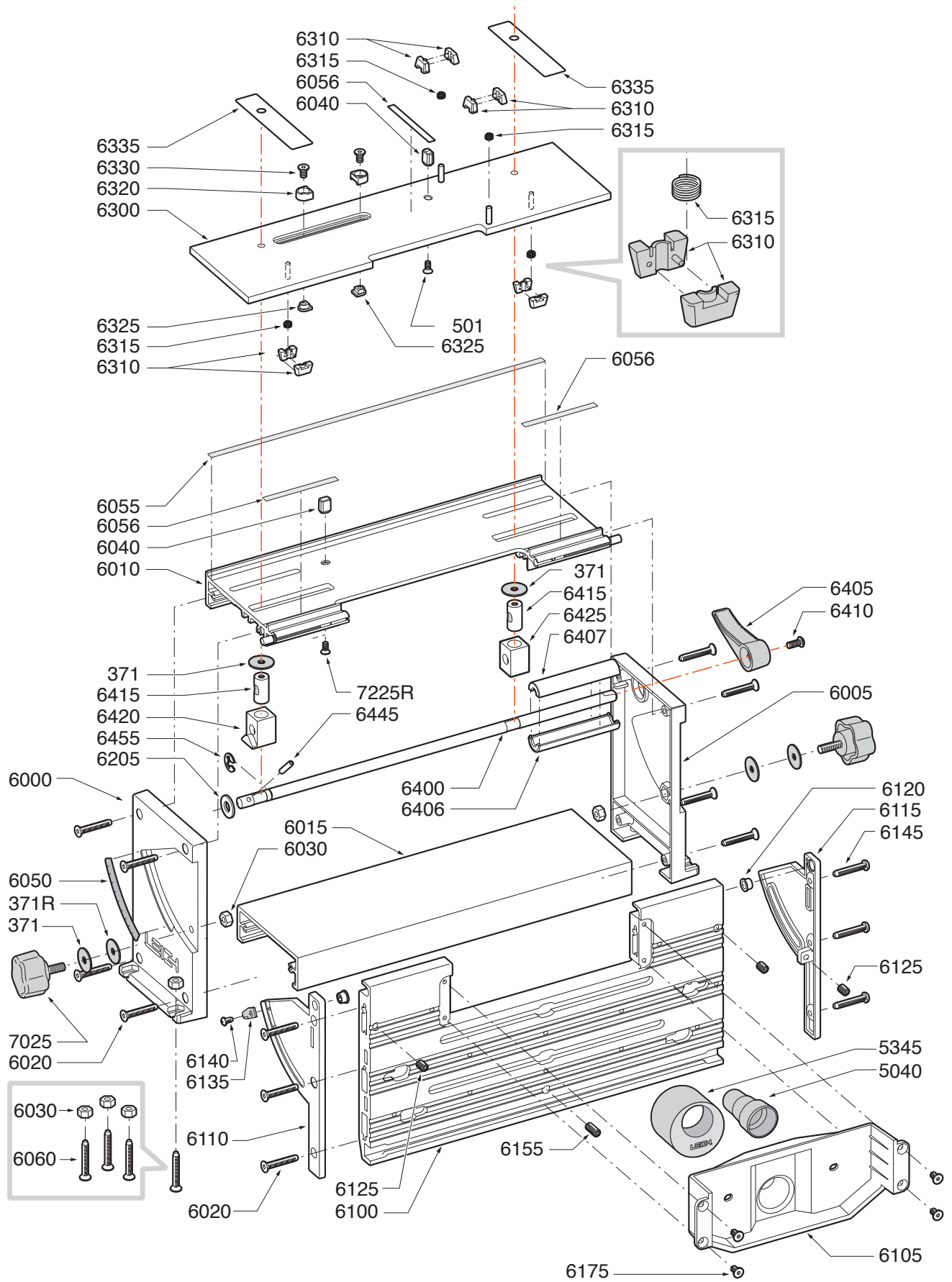
A2-7 Jig Maintenance Very little maintenance is required. Fine dust build-up in the front and rear sight stops should be removed from time to time. The end of the small hex key or a piece of wire will do the trick. At the front ① and with the sight to the rear position at ②. Dusting off with compressed air (if available) will keep the jig clean.



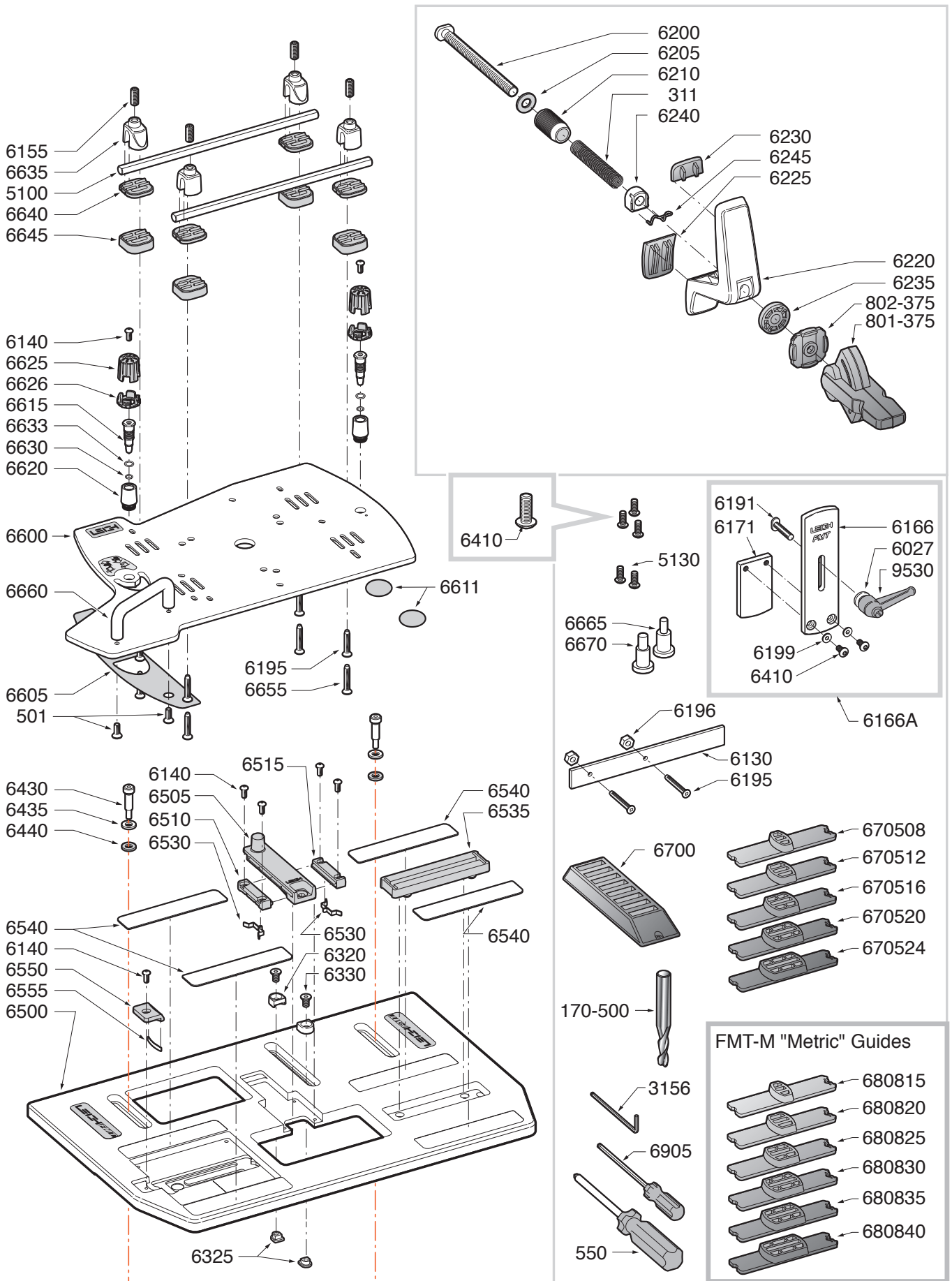
A2-8 The sidestop fence is squared at the factory, but check your first test joints. If your router/bit is not perfectly perpendicular to the table adjust the sidestop fence: slightly loosen the 'pivot' screw ① and the 'lock' screw ②. Adjust the angle ③ to match the bit and retighten. Rout test joints to confirm correct setting. Once locked in this position it should never need adjusting when used with that same router. ■

FMT PRO Appendix III
FMT Pro Parts List

PART NO.	QUANTITY PER JIG	PART DESCRIPTION
311	2	1/2" x 3" Compression Springs
371	4	1/4" x 7/8" x .031" Nylon Washers
371R	2	9/32" x 7/8" x .016" Nylon Washers
501	3	8-32 x 3/8" Square Socket No.2 Robertson
5040	1	Vacuum Hose Adaptor – Small
5100	2	Sub-Base Fence Rods
5130	2	M6x14mm Hex Socket Button HD Cap Screws (for Festool)
5345	1	Vacuum Hose Adaptor – Large
6000	1	LH. End-Housing
6005	1	RH. End-Housing
6010	1	Top Extrusion
6015	1	Bottom Extrusion
6020	11	10-1 1/4" Self tapping # 2 Robertson Oval HD Screws
6030	6	1/4 - 20 Hex Nuts (for Quadrant Knobs & Jig Hold-down)
6040	2	Limit Stop Posts
6050	1	Angle Indicator Decal
6055	1	UHMW Strip Long
6056	3	UHMW Strip Short
6060	4	1/4-20 x 1" Flat HD Machine Screws (Jig Hold-down)
6100	1	Clamp Plate
6105	1	Vacuum Box
6110	1	LH Quadrant
6115	1	RH Quadrant
6120	2	Quadrant Bushings
6125	3	Hex Socket Flat Point Set Screws 1/4-28 x 3/8"
6130	2	Outrigger Bars
6135	1	Quadrant Angle Indicator
6140	8	6-32 X 3/8" Hex Socket Button HD Screws
6145	3	10 x 1 1/4" Self Tapping #2 Robertson SQ Drive Pan Hd Screws
6155	5	Hex Socket Flat Point Set Screw 1/4-28 X 5/8"
6166A		Sidestop Fence Assembly complete
6027	1	Washer - 3mm
6166	1	Sidestop Fence Body
6171	1	Sidestop Squaring Block
6191	1	T Bolt
6199	2	Washers
6410	2	10-24 x 3/8" Hex Socket Button HD Cap Screw
9530	1	Lever
6175	4	10-24 x 1/2" Flat HD Hex Socket Machine Screws
6195	8	8-32 x 3/4" Flat HD Machine Screws (for Outrigger & Low Shim Spacers)
6196	4	8-32 Hex Nuts (for Outriggers)
6200	2	Clamp T-Bolts 3/8"-16
6205	3	3/8" x 3/4" x .062" Nylon Flat Washers
6210	2	3/8"-16 Clamp T-Bolt Brass nuts
6220	2	Clamp Arm
6225	2	Clamp Arm Heel Pads
6230	2	Clamp Arm Toe Pads
6235	2	Clamp Swivel Pads
6240	2	Clamp Lifters
6245	2	Clamp Lifter Springs
7025	2	Quadrant Knobs
7225R	1	Top Extrusion Stop Post Screw
801-375	2	Cam-Action Speed-Clamps
802-375	2	Speed-Clamp Step Washers



PART NO.	QUANTITY PER JIG	PART DESCRIPTION
6300	1	Intermediate Plate Assembly c/w pressed-in Pins
6310	4 pairs	Wedge Blocks
6315	4	Wedge Block Compression Springs
6320	4	Limit Stops
6325	4	Limit Stop Nuts
6330	4	10-24 x 3/8" Hex Socket Nyloc Flat HD Machine Screws
6335	2	UHMW Glides
6400	1	Table Clamp Rod
6405	1	Table Clamp Handle
6406	1	Clamp Handle Sleeve- Lower
6407	1	Clamp Handle Sleeve- Upper
6410	6	10-24 x 3/8" Hex Socket Button HD Cap Screw
6415	2	"Pull Down" Clamp Block
6420	1	LH "Push-Up" Clamp Sleeve
6425	1	RH "Push-Up" Clamp Sleeve
6430	2	Hex Socket HD Shoulder Screws 1/4" x 3/4" (10-24)
6435	2	1/4" Flat Washers SS
6440	2	1/4" Fibre Washers
6445	1	5/32" x 1" Spring Pin
6455	1	SnapRing 3/8" x .035" thick
6500	1	Table Plate Assembly c/w Decals & Teflon Pads
6505	1	Sight
6510	1	LH Sight Rail
6515	1	RH Sight Rail
6530	2	Sight Rail Spring Detents
6535	1	R.H. Guide Pin "Track"
6540	4	Teflon Decal Pads
6550	1	Guide Latch
6555	1	Guide Latch Spring
6600	1	Sub-Base Plate Assembly c/w Decals & Teflon Pads
6605	1	LH Teflon Pad
6611	2	Teflon Discs
6615	2	Guide Pins
6620	2	Guide Pin Bushes
6625	2	Guide Pin Knobs
6626	2	Guide Pin Height Washers
6630	2	O-rings 4.5mm I.D. x 1mm
6633	2	O-rings 7.0mm I.D. x 1mm
6635	4	Sub-Base U-posts (includes 2 screws in each)
6640	4	"Low" Shim-Spacers
6645	4	"High" Shim-Spacers
6655	4	8-32 x 1" No. 2 SQ DR Flat HD Machine Screws (for High-Shims)
6660	1	Sub-Base Handle
6665	1	"INCH" Mandrel
6670	1	"METRIC" Mandrel

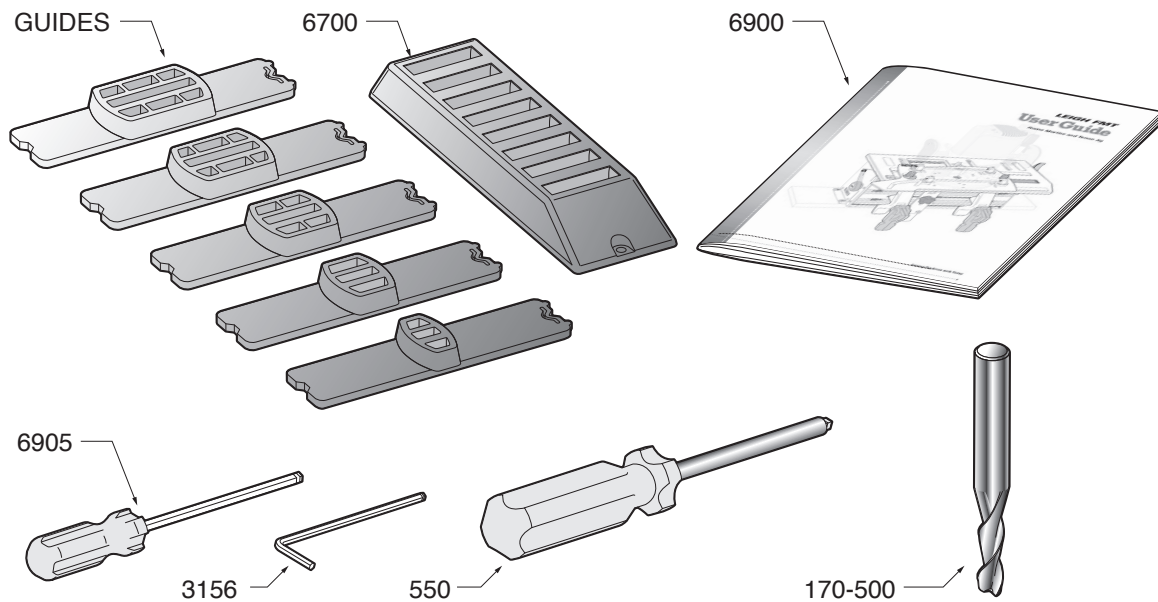


PART NO.	QUANTITY PER JIG	PART DESCRIPTION
670508	1	5/16" x 1/2" Template Guide
670512	1	5/16" x 3/4" Template Guide
670516	1	5/16" x 1" Template Guide
670520	1	5/16" x 1 1/4" Template Guide
670524	1	5/16" x 1 1/2" Template Guide

FMT Pro-M Metric Guides

680815	1	8 mm x 15 mm Template Guide
680820	1	8 mm x 20 mm Template Guide
680825	1	8 mm x 25 mm Template Guide
680830	1	8 mm x 30 mm Template Guide
680835	1	8 mm x 35 mm Template Guide
680840	1	8 mm x 40 mm Template Guide

6700	1	Template Guide Stand
6900	1	FMT Pro User Guide
6905	1	LEIGH 1/8" Ball End Hex Screw Driver
3156	1	5/64" Hex Key (for No.6 Button HD)
550	1	LEIGH No.2 Robertson Screw Driver
170-500	1	5/16" dia x 1/2" Shank HSS Spiral Upcut Bit



FMT PRO Appendix IV

Customer Support

Our Commitment to You

Leigh Industries takes pride in its commitment to providing excellence in customer service and support. This user guide is designed to provide you with the answers to any questions you have. However, if you require assistance, please feel free to contact our technical support staff or a distributor listed below.

Manufacturer: Canada/USA

LEIGH INDUSTRIES LTD. (est. 1981)
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1615 Industrial Ave.
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Canada, V3C 4K6

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Phone: 604-464-2700
Fax: 604 464-7404
Customer Service: leigh@leighjigs.com
Tech Support: help@leighjigs.com
Web Site: www.leighjigs.com

NOTE: Email can be useful, but technical queries usually raise queries from us. A phone call is the quickest and most convenient way to get queries answered; either directly to Leigh (toll-free in North America) or to your national distributor. –*Thanks!*

Distributors

AUSTRALIA & NEW ZEALAND

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